

Work Order ID 144521***144521***

Page 1

April 19, 2016 2:44:41 PM

Item ID: D3188-3M Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Spacepod Body LH (355)
Start Date: 4/20/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 7/5/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: SW Date: 20160426 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3188	G

100

PURCHASING

0.00

100

Purchasing

Memo

32117

0.00

Purchasing

Issue P/O:

Description: D3188-3MBODY

SHIP: QTY (8) D2213 Spacers

Ship to Delastek (1) ~~D0000-XXX-label~~

Batch:

Supplier: Delastek

Conformity Certificate and Process sheet required

Ship 2 Items from Previous steps

U 1604-21

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.02

Packaging

Ensure a copy of certification of conformity and process sheet from Delastek is attached.

1X Sp/6-6-29

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish		
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____					
Misidentified ☐	☐ Past Due						

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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							DAS 16 9-89
120									
QC	Memo	0.00							16/02/12
Quality Control	Check for void spot and pins.								
130	Identify as per dwg & Stock Location: <u>CA2</u>	0.00							
130									DAS
Packaging	Memo <u>W/O 144519</u>	0.01							02 9-89
Packaging									16-08-16
140	QC21- Final Inspection - Work Order Release	0.00							
140									DAS
QC	Memo	0.10							21 9-89
Quality Control									AUG 2 4 2016

DAS
21
9-89
AUG 2 3 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Picklist Print

April 19, 2016 2:44:45 PM

Page 1

Work Order ID: 144521

144521

Parent Item: D3188-3M

D3188-3M

Parent Item Name: Spacepod Body LH (355)

Start Date: 4/20/2016

Required Date: 7/5/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New issue ecn882 06-11-30 EC
IPP rev B revD dwg 07.03.07 ec
IPP rev C rev E dwg 07.04.16 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2213		Manufactured	No			100	Each	18.0000	8	8			DAS
D2213									**			APR 21 2016	13 9-89

Insert

Location

Loc Qty

Loc Code

ST003

18

30809

18

D3188-3P

Purchased

No

110

Each

0.0000

1

1

D3188-3P

Spacepod Body

1x Sp/16-6-29

GENERAL NOTES:

1) MATERIALS:

RESIN: EPOCAST 50-A/8818 OR DERAKANE 470-38/411/510A40

FIBER: 9.7 oz 7781 WEAVE "S" GLASS (9 oz SATIN)
12 oz UNIDIRECTIONAL FIBERGLASS ("12 oz UNIDIRECTIONAL")
18 oz ROVING "E" GLASS (18 oz CLOTH)
OWENS CORNING MILLED FIBERS, "E" GLASS
3M K20 GLASS BUBBLES

FOAM: A500 CORE CELL
OR DIVINYCELL
OR AIREX
OR KLEGECELL
FILL VOIDS IN FOAM WITH PASTE MADE FROM MILLED FIBERS & RESIN

1. MOLD SCHEDULE:

PART	LAYUP	TRIM AND DRILL
D3188-1M-1/-6	DT8003	DT8501
D3188-2M-2/-6	DT8004	DT8502
D3188-3M-3/-7	DT8500	DT8501

2) FINISH: INSIDE/OUTSIDE WITH GREY DUPONT HIGHBUILD PRIMER 1144-S.
APPLY ANTI-SKID PAINT TO TOP SURFACE OF PODS PER QSI 005 4.4

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3188-1 = N/A
D3188-2 = N/A
D3188-3 = N/A
D3188-5 = N/A
D3188-6 = N/A
D3188-7 = N/A

8) REFERENCE DIMENSIONS MATCH AIRCRAFT CONTOUR AND DOOR OPENING

9) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING

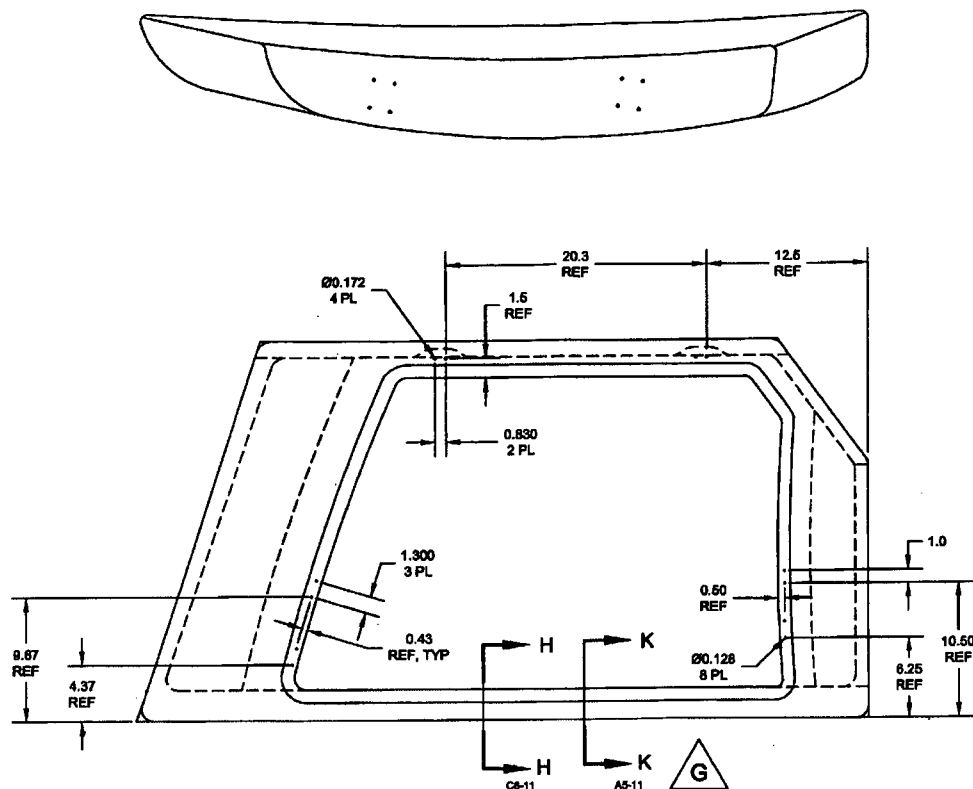
10) POT INSERTS PER QSI 006 SECTION 4.16

20160420

SA 144521

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2014-07-28

G	ADD SECTION K-K/L-L: INSERT INSTALLATION TO SHEET 11 (ZN A5-11)	DB	14.08.20
F	REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENTS STANDARDS; ADD CHAMFER IN SECTIONS A-A (ZN C7-10) & H-H (ZN B7-11)	RF	09.07.13
E	ADD HYSOL/ FIBER OPTION ON SHEET 11	CB	07.04.02
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0800-J00X LABELS	LE	08.12.13
B	UPDATED DWG TO MATCH PRODUCT ADDED D3188-1M-2M-3M-5/-7	CB	08.10.08
A	NEW ISSUE	CP	03.04.03
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	DB	DRAWING NO.	REV. G
MFG. APPR.	DB	D3188	SHEET 1 OF 11
APPROVED	DB	TITLE	SCALE
DE APPR.	DB	SPACEPOD BODY	NTS
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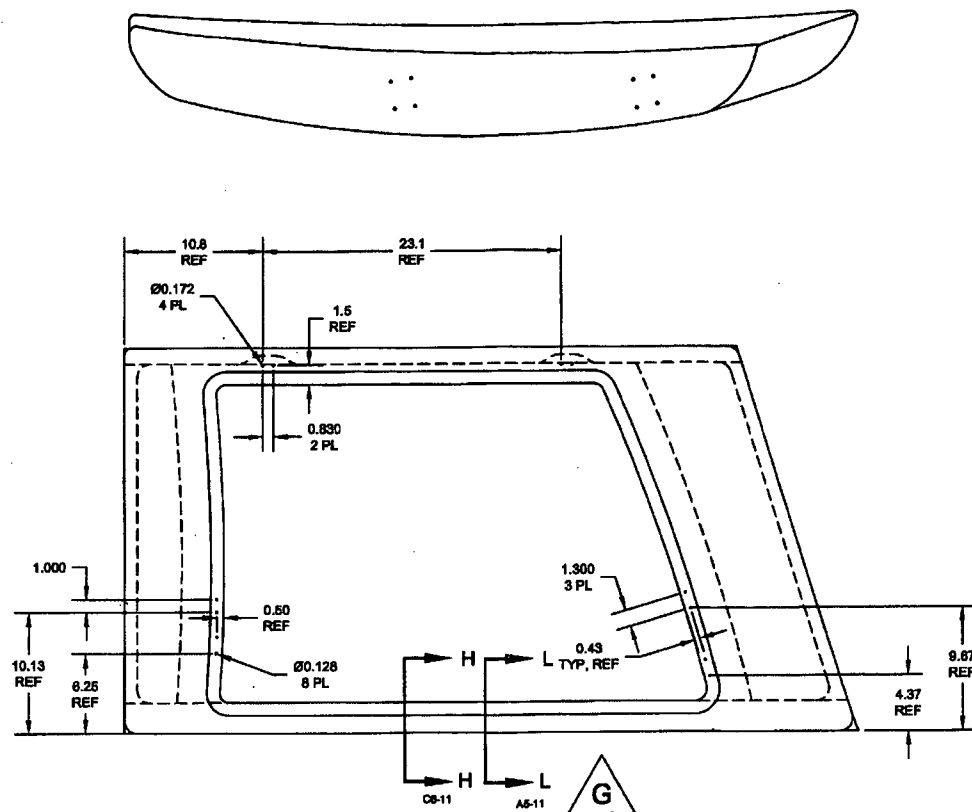
D3188-1 SPACEPOD BODY
MAKE FROM D3188-1M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3188-1 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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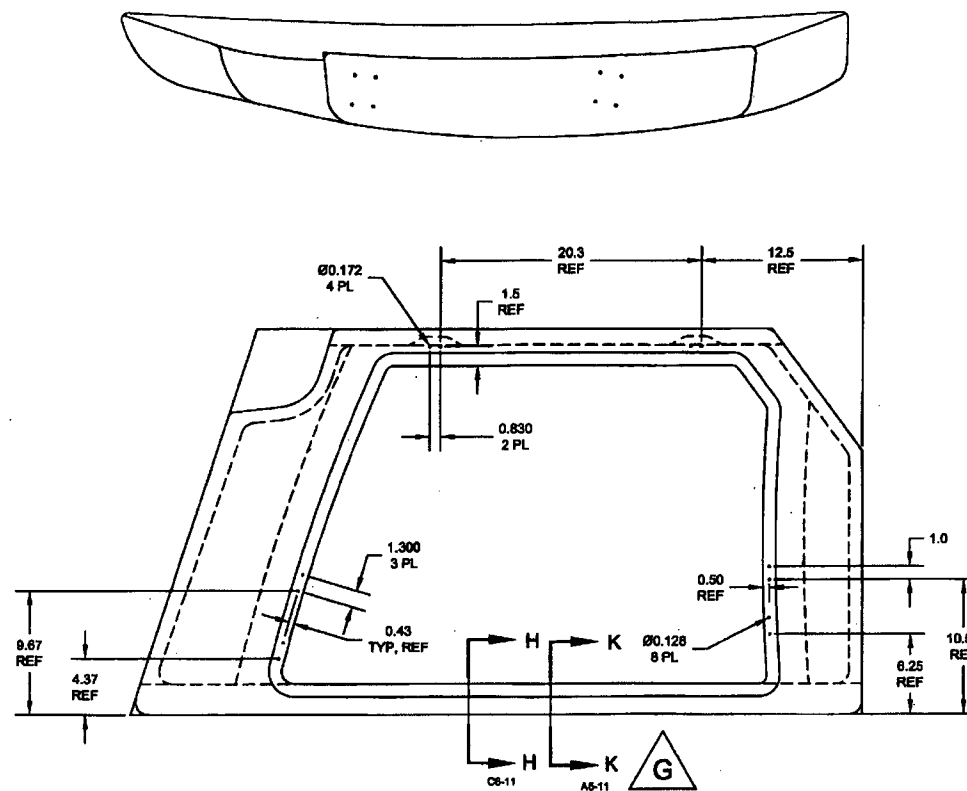
D3188-2 SPACEPOD BODY
MAKE FROM D3188-2M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3188-2 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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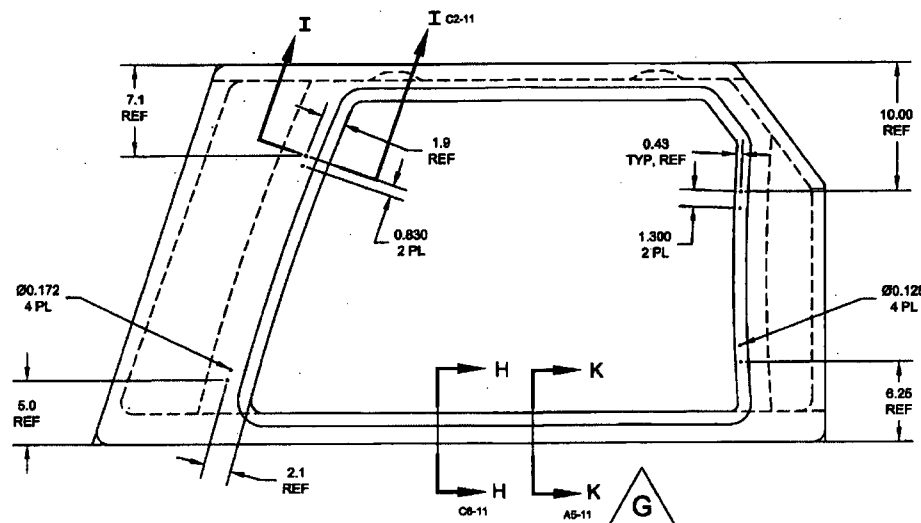
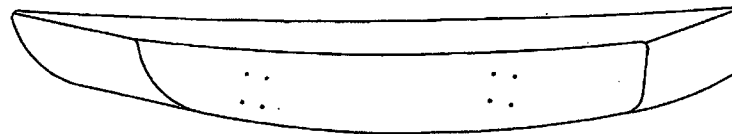
D3188-3 SPACEPOD BODY
MAKE FROM D3188-3M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3188-1 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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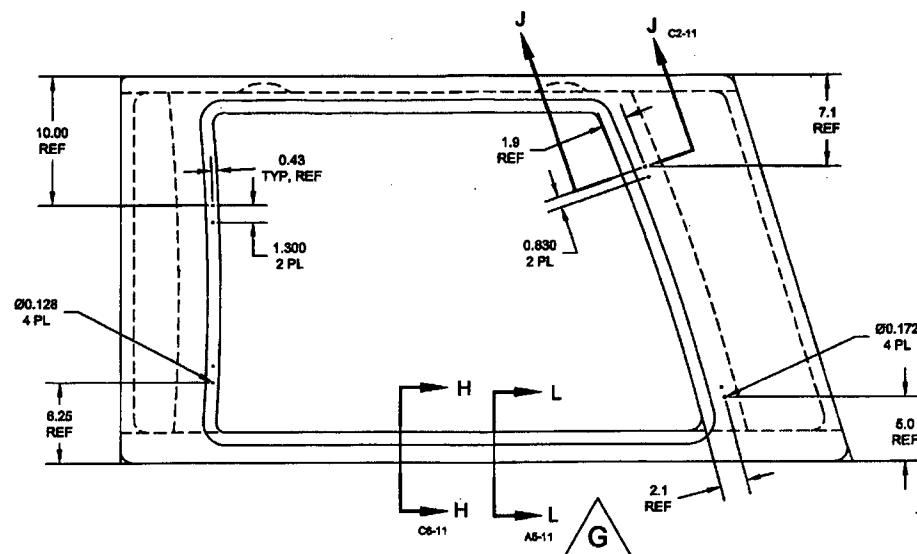
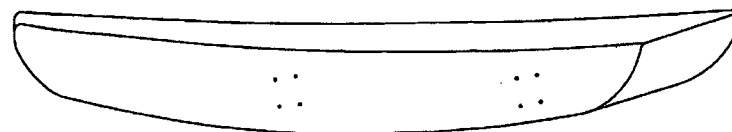
D3188-5 SPACEPOD BODY
MAKE FROM D3188-1M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3188-3 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

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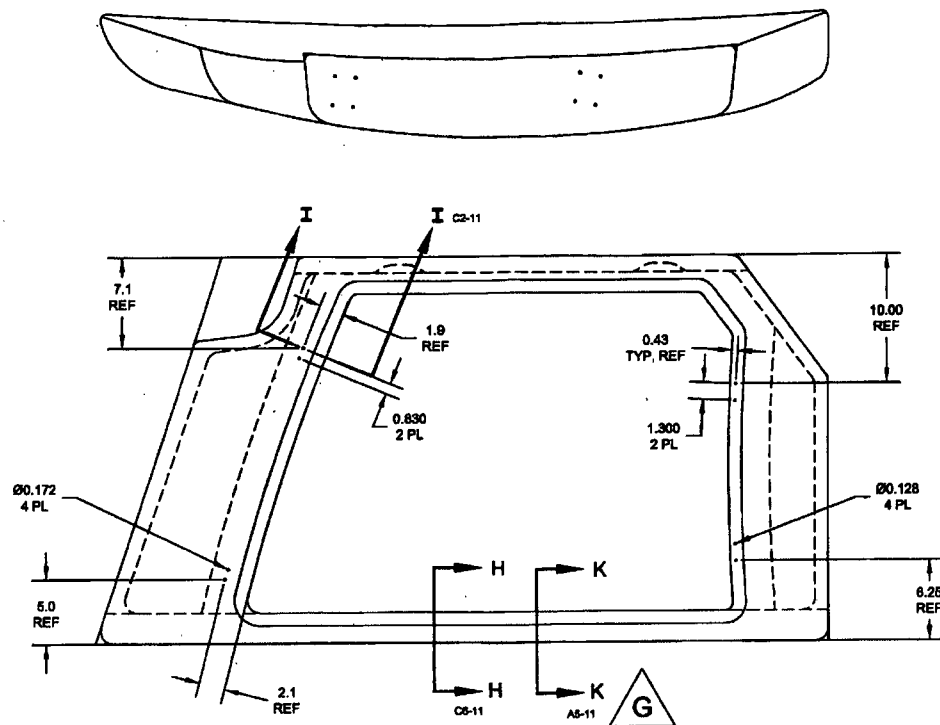
D3188-6 SPACEPOD BODY
MAKE FROM D3188-2M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-4 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

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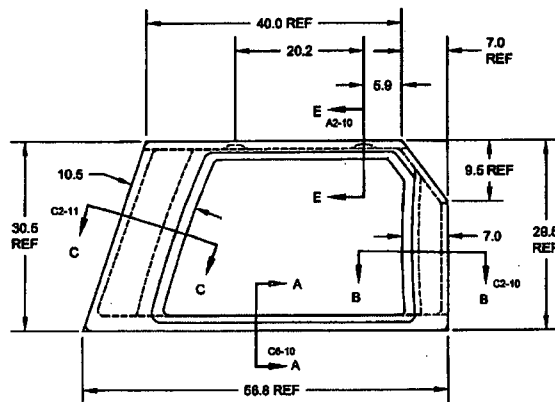
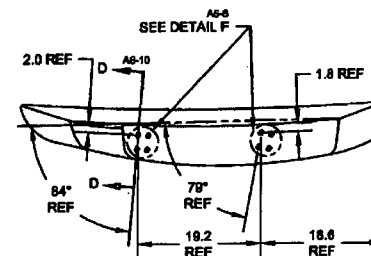
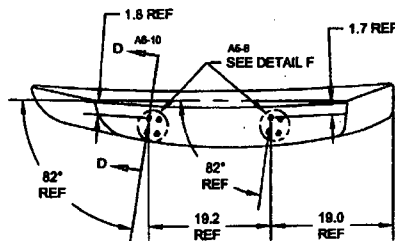
D3188-7 SPACEPOD BODY
MAKE FROM D3188-3M

RELEASED
2014-07-28
JW

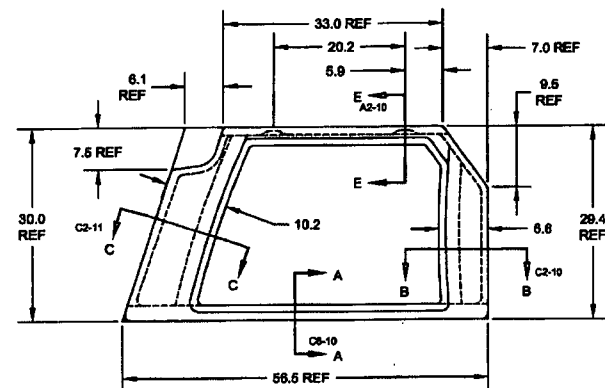
NOTE:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-3 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

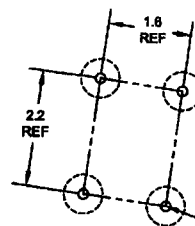
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DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. G
MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 7 OF 11
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D3188-1M SPACEPOD BODY



D3188-3M SPACEPOD BODY



DETAIL F

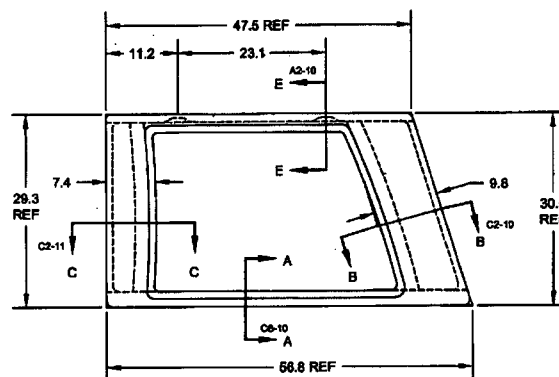
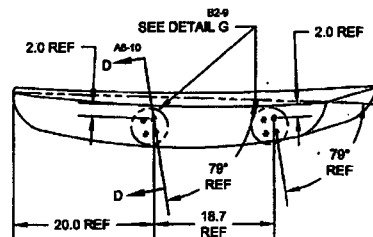
INSTALL
D2213 SPACER
8 PL
SEE SECTION D-D
A6-10

D3188-1M/-3M NOTES:

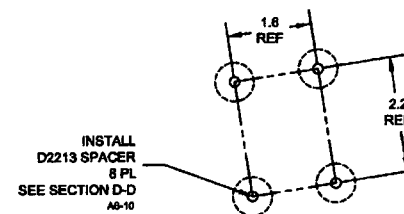
- 1) REFERENCE DIMENSIONS ARE FROM DT8003/DT8500 AND DT8501.
- 2) SEE SHEET #10 FOR SECTION VIEWS.

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D3186-2M SPACEPOD BODY



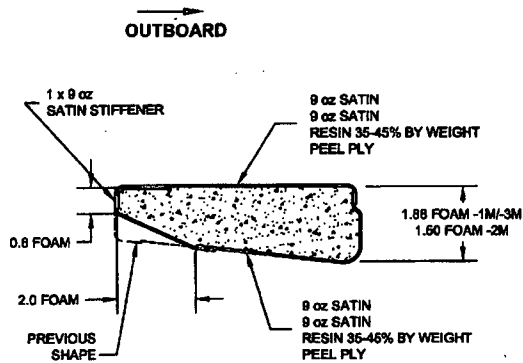
DETAIL G D6-9

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WJ

D3186-2M NOTES:

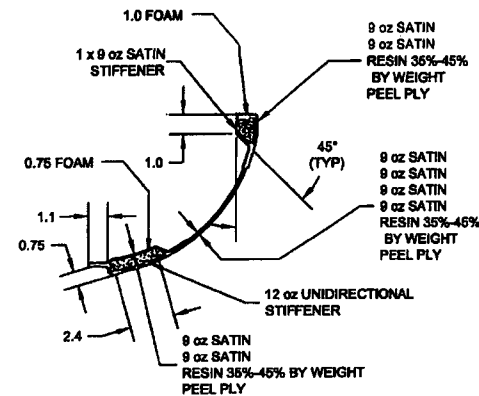
- 1) REFERENCE DIMENSIONS ARE FROM DT8004 AND DT8502.
- 2) SEE SHEET #10 FOR SECTION VIEWS.

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MFG. APPR.	<i>[Signature]</i>	D3186	SHEET 9 OF 11
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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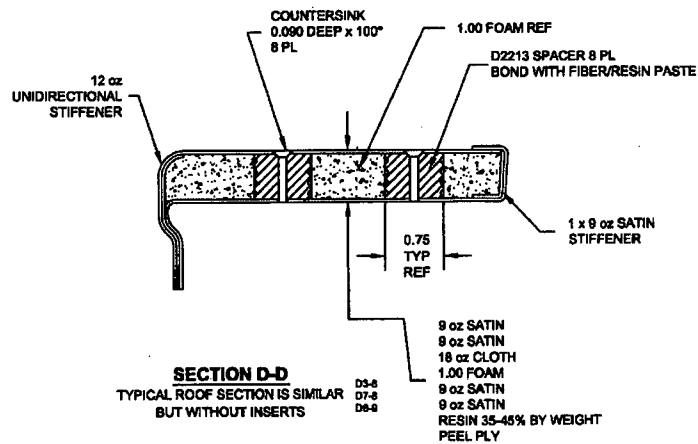
SECTION A-A
TYPICAL FLOOR SECTION

B7-6
B3-6
B6-6



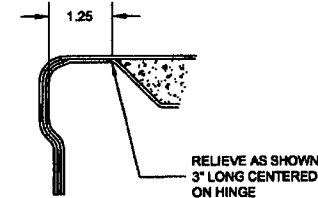
SECTION B-B
SECTION C-C OPPOSITE

B6-6
B6-6
B4-6
B2-6
B7-6
B6-6



SECTION D-D
TYPICAL ROOF SECTION IS SIMILAR
BUT WITHOUT INSERTS

D3-6
D7-6
D6-6



SECTION E-E
2 PLACES PER POD

C2-6
C7-6
B6-6

RELEASED
2014-07-28

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D3188	SHEET 10 OF 11
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD BODY	NTS
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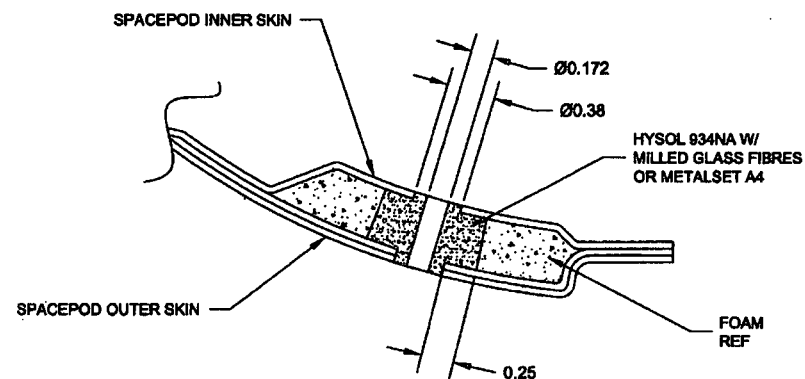
OUTBOARD

INSTALL AKS7-1032-130
INSERTS 28 PL
PER D3188-1T1 (D3188-1/3/5/7)
OR D3188-2T1 (D3188-2/4)
TO ALIGN WITH HOLES IN D3187-1/2 FLOORS



SECTION H-H
TYPICAL FLOOR SECTION

A6-2
A6-3
A6-4
A6-5
B6-6
B6-7



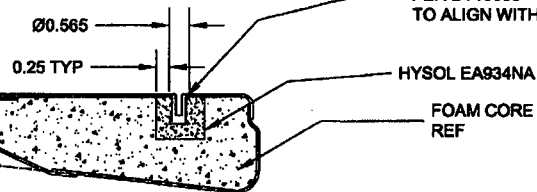
SECTION I-I
SECTION J-J OPPOSITE
4 PLACES PER POD

C6-5
C4-6
C6-7

OUTBOARD

10

INSTALL 80-005-2-10
INSERTS 7 PL
PER DT10068
TO ALIGN WITH HOLES IN D3187-1/2 FLOORS



SECTION K-K
SECTION L-L OPPOSITE
TYPICAL FLOOR SECTION

B4-2
B4-3
B4-4
B4-5
B4-6
B4-7

RELEASE
2014-07-28

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3188	SHEET 11 OF 11
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD BODY	NTS
DATE	14.06.20	COPYRIGHT © 2003 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32117

Purchase Order Date 4/21/2016

PO Print Date 4/21/2016

Page Number 1 of 2

Order From : VC-FDC01

FDC COMPOSITES INC.
45 CHEMIN DE L'AEROPORT
LOCAL 26
ST-JEAN-SUR-RICHELIEU, QUEBEC J3B 7B5

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name
Vendor Phone 450-357-1344 ext303

Ship To Contact
Ship To Phone
Ship Via: Cust arrange p/u
Ship Acct:

Buyer Linda Lacelle
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

MAY 09 2016

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	15002-00 D3186-3 Spacepod Door, LH D3188-3 Spacepod Body	Tooling Repairs, Cutting and Drilling Jigs	5/9/2016 No 5/9/2016	✓	1.00	\$3,650.00	\$3,650.00
						Line Total:	\$3,650.00
2	D3186-1P PER DRWG D3186 REV.E	Spacepod Door	5/30/2016 Yes 5/30/2016		1.00 Each	\$810.00	\$810.00
						Line Total:	\$810.00
3	D3188-3P PER DRWG D3188 REV.G	Spacepod Body	5/30/2016 Yes 5/30/2016	✓	1.00 Each	\$2,750.00	\$2,750.00

SP16-6-29

Note:

4/21/2016

FDC Composites inc.
45, Chemin de L'Aéroport
Local 26
Saint-Jean-sur-Richelieu (QC)
J3B 7B5 **Tél.:** 450 357-1344

Bon de livraison 01/06/2016

Commande : 2459
Référence : PO #32117/3

Client : Dart

DART AEROSPACE
1270 Aberdeen Street
Hawksbury, ON
K6A 1K7

Expédier à
DART AEROSPACE LTD
1270 Aberdeen Street
Hawksbury, ON
K6A 1K7 **Tél.:** 1 613 632-9577

No item	Description	Qté	Qté livrée	Qté B/O
D3188-3P ✓	Spacepod Body PO item: 32117/3 Lot: 2016-05-16 As per DRWG: D3188 REV.G CANADIAN CURRENCY	1 ✓	_____	_____

SP16 16-29

Transport : _____

Réf. : _____

Nb colis : _____

Marchandise reçue : _____



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CERTIFICATE of CONFORMITY

Customer Name: Dart Aerospace.

Customer P/O Number: 32117

<u>PO Item</u>	<u>Qty</u>	<u>Part number</u>	<u>Dwg number Part</u>	<u>Dart ID</u>	<u>FDC ID</u>	<u>Lot</u>
3	1	D3188-3P Spacepod Body	D3188 Rev.G	TBD	DAE017-001	2016-05-16

I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature: Marjorie G
Marjorie Geoffrion, Quality Inspector

Date: 2016-05-31



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33150**

Purchase Order Date 7/25/2016

PO Print Date 7/25/2016

Page Number 1 of 2

Order From :

VC-FDC01

FDC COMPOSITES INC.
45 CHEMIN DE L'AEROPORT
LOCAL 26
ST-JEAN-SUR-RICHELIEU, QUEBEC J3B 7B5

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450-357-1344 ext303

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	15002-00 1 x D3186-2M & 1 x D3188-2P only <i>11704 ✓ 141765 ✓ C216108111</i>	Repair/Remanufacture of D3186-2, D3188-2	8/5/2016 No 8/5/2016		1.00	\$3,560.00	\$3,560.00
Line Total:							\$3,560.00
2	15002-00 1 x D3186-1M & 1 x D3188-3M only <i>144522 ✓ 144521 ✓ B</i>	Repair/Remanufacture of D3186-1, D3188-3	8/5/2016 No 8/5/2016		1.00	\$3,560.00	\$3,560.00
Line Total:							\$3,560.00
3	15002-00	Temporary mold and jigs	8/5/2016 No 8/5/2016		1.00	\$4,100.00	\$4,100.00

Note:

7/25/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33150**

Purchase Order Date 7/25/2016

PO Print Date 7/25/2016

Page Number 2 of 2

Order From :

VC-FDC01

FDC COMPOSITES INC.
45 CHEMIN DE L'AEROPORT
LOCAL 26
ST-JEAN-SUR-RICHELIEU, QUEBEC J3B 7B5

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450-357-1344 ext303

Ship To Contact

Ship To Phone

Ship Via: —

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Line Total: \$4,100.00

PO Total: \$11,220.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/25/2016

FDC Composites inc.
45, Chemin de L'Aéroport
Local 26
Saint-Jean-sur-Richelieu (QC)
J3B 7B5
Tel. : 450 357-1344

Shipping Order

10/08/2016

Order : 2516
Reference : PO #33150/1-2

Customer: Dart

DART AEROSPACE
1270 Aberdeen Street
Hawksbury, ON
K6A 1K7

Ship To
DART AEROSPACE LTD
1270 Aberdeen Street
Hawksbury, ON
K6A 1K7
Tel. : 1 613 632-9577

Item No.	Description	Qty	Qty. Delivere	B/O Qty
D3188-2P	Spacepod Body PO item: 33150/1 Lot: 2016-08-02 Repair/Remanufacture of D3188-2 D3188 Rev. G	1		
D3186-2P	Spacepod Door PO item: 33150/1 Lot: 2016-08-02 Repair/Remanufacture of D3186-2 D3186 Rev. E	1		
D3188-3P	Spacepod Body PO item: 33150/2 Lot: 2016-08-03 Repair/Remanufacture of D3188-3 D3188 Rev. G	1		
D3186-1P	Spacepod Door PO item: 33150/2 Lot: 2016-08-03 Repair/Remanufacture of D3186-1 D3186 Rev. E	1		
15002-00	Temporary mold and jigs	1		

NOTE: REPAIR/REMANUFACTURE
MADE AS PER DART AEROSPACE
INSTRUCTIONS.

C216108/12

Shipping : _____
Package No : _____
Merchandise Received : _____

Ref. : _____



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CERTIFICATE of CONFORMITY

Customer Name: Dart Aerospace.

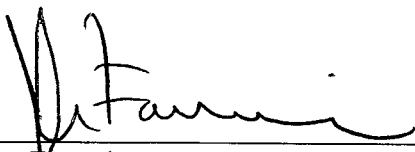
Customer P/O Number: 33150

<u>PO Item</u>	<u>Qty</u>	<u>Part number</u>	<u>Dwg number Part</u>	<u>Dart ID</u>	<u>FDC ID</u>	<u>Lot</u>
1	1	D3188-2P Spacepod Body	D3188 Rev.G	TBD	DAE014-004	2016-08-02
1	1	D3186-2P Spacepod Doors	D3186 Rev.E	TBD	DAE013-004	2016-08-02
2	1	D3188-3P Spacepod Body	D3188 Rev.G	TBD	DAE017-002	2016-08-03
2	1	D3186-1P Spacepod Doors	D3186 Rev.E	TBD	DAE016-002	2016-08-03

NOTE : Repair / Remanufacture made as per Dart Aerospace instructions.

I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature:


Jules Fournier, BDI, Quality Manager

Date:

2016-08-10